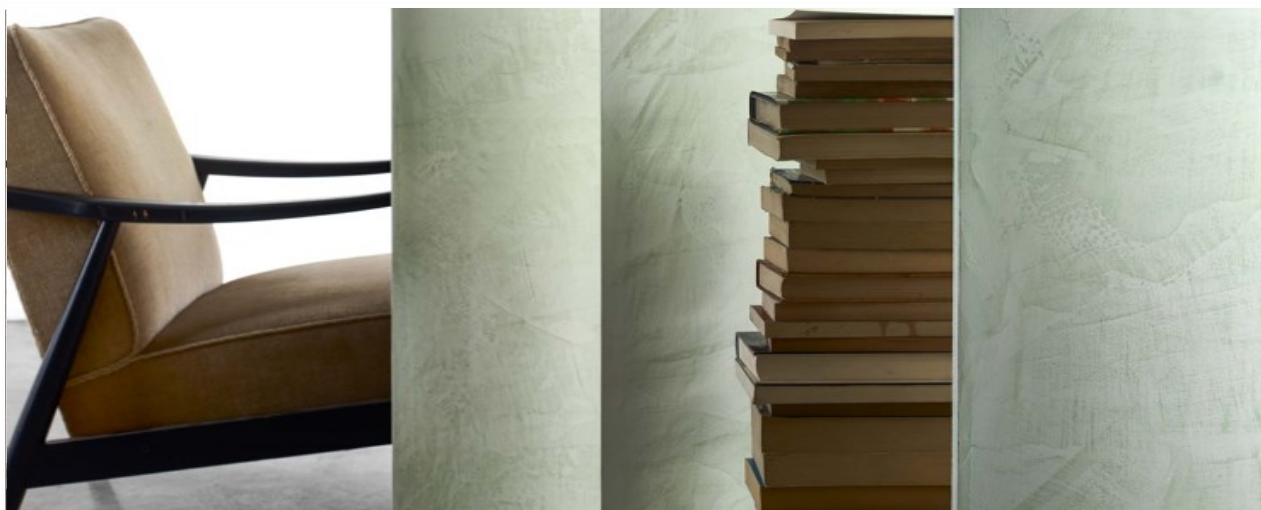


MARMORIN



THE INTERNATIONAL EPD® SYSTEM

FINISHES



PRODUCT DESCRIPTION

Description

Fine-grained slaked lime-based mineral coating.

Intended use

Indoor/Outdoor

- Suitable for restoring historical-monumental buildings
- Homogeneous, absorbent, seasoned lime-based or lime cement-based new or old and worn mineral substrates

Main features



- Plaster finish with matt Marmorino effect based on slaked lime
- Can be coloured by tintometer
- Strong colour stability characteristics
- High water vapour permeability
- Shaded, natural, classic appearance of old lime and coloured earth-based plasters
- Formula A+

Main technical data

| Technical information | Method | Main data at 20°C and 60% of R.H. |
|--|---------------|--|
| Theoretical consumption for two coats | | 1.0 Kg/m ² |
| Vapour permeability (Dd) (film thickness dry microns) | ISO 7783-2 | 0.0273 m (at 1573 μ m) μ = 18 V1 |
| Water absorption (w) [Kg/(m ² h 0.5)] | UNI EN 1062-3 | w = 0.679 W1 |

Available colours

White and other colours achievable with the tintometric system. For colour selection, refer to the Color Collection Marmorini chart

LAYING

Dilution and preparation of the product

The product is ready to use. Mix with a mechanical mixer until obtaining a correct density.

Warning: as it is a lime product, it naturally tends to thicken; mixing is therefore recommended for proper applicability.

Application tools

Stainless steel spatula.

Preparation of the substrate

NEW WALL SURFACES

Concrete, plasterboard and cement-based plasters: make sure that the substrate is perfectly seasoned; always apply at least one coat of MULTIQUARTZ base coat to regulate absorption and wait for it to dry completely. Alternatively, if greater adhesion is required, it will be possible to apply a coat of VIEROGRIP PLUS and wait 24h before applying the decorative finish.

OLD SURFACES ALREADY PAINTED OR PARTIALLY DEGRADED

In case of dirt and mould, before carrying out any operation, it is necessary to perform a treatment with specific anti-mould sanitising products, taking care to leave them to act before carrying out a suitable cleaning.

Carry out a careful scraping (mechanical or manual) in order to remove every element that is detaching or in any case is not perfectly cohesive and anchored to the substrate assess if the complete removal of old paint is necessary.

In case of dusting and chalking of external surfaces, it is necessary to apply a coat of PRYMER SE consolidating solvent-based fixative or of PRYMER ACQ 100 high penetration water-based acrylic fixative, and wait 24h. Then proceed to apply the base paint which can be MULTIQUARTZ or VIEROGRIP PLUS depending on the uniformity and filling required and wait 24 hours before applying the decorative finish.

In case of dusting and chalking of internal surfaces, apply a coat of PRYMER ACQ water-based acrylic fixative and wait at least 6-8 h. Then proceed to apply the base paint which can be MULTIQUARTZ or VIEROGRIP PLUS depending on the uniformity and filling required and wait 24 hours before applying the decorative finish.

WALL SURFACES WITH LIME PLASTER OR CEMENT-LIME MORTAR

In case of dusting and chalking, it is necessary to apply a coat of SILICA FONDO SD; after 24h proceed to apply a coat of VIEROGRIP PLUS and wait at least another 24h before applying the decorative finish.

In the case of a cohesive and anchored mineral substrate, it will be sufficient to wet the surfaces with water and to proceed to apply the decorative finish.

Application system

Apply MARMORIN with a uniform thickness using a stainless steel trowel, after 24 hours apply the second coat, adopting a movement from top to bottom and vice-versa, perfectly compacting the surface; correct use of the spatula will result in obtaining a homogeneous surface, with a satin effect.

To obtain a smooth and translucent finish, the second coat will need to be smoothed and compacted with a stainless steel spatula with rounded corners and rounded edge, inclined at 45°.

It is possible to protect and waterproof the surfaces immediately after the second coat of MARMORIN has dried, as follows:

- on external surfaces by overapplying the L105 lime finishing solution, or with the VIEROVEL siloxane water-repellent protective product, on a perfectly dry substrate;
- on internal surfaces by overapplying the SAPONIL or NATURWAX solutions for lime finishes, or VIEROVEL siloxane protective water-repellent, on a perfectly dry substrate.
- Touch dry: 3÷4 h
- Dry in depth: 24 h
- Overcoatability: after 12-24 hours
- Seasoning takes 2-3 weeks (60-70% of lime)
- The complete seasoning process takes 8-12 months

Conditions of application

- Relative humidity of the environment: <75%
- Ambient temperature: min. +5°C / max. +35°C
- Substrate humidity: < 10 of R.H.
- Substrate temperature min. +5°C / max. +35°C
- Apply on homogeneous substrates, complete the walls without stopping, avoid the recovery of material that is now dry
- The substrate must be dry, free from dust and grease
- Do not apply on substrates with rising damp

Practical advice

- Avoid application of the product in direct sun or on particularly windy days
- In the case of very large surfaces, provide for suitable interruptions near drainpipes or technical joints
- Store the product in its original container at a temperature between +5°C and +30°C
- Faint hues and shading of the colour (lighter and darker) are an aesthetic characteristic, typical of the product
- Due to the natural composition of the product, the final shade will be affected by climatic conditions and by the plaster absorption rates
- After application, the surfaces must be protected from driving rain for at least 48 hours
- Apply a single batch on the same side or request a continuing batch
- With the construction site in progress, to limit the visibility of interruptions, consider proceeding along the wall with diagonal rather than vertical work sequences
- Given the natural composition of the product, the final colour will have a shaded appearance with chiaroscuro effect and haloing

depending on the different absorption of the plasters, on the climatic conditions and the application methods

- New plasters must be evenly seasoned, brand new patches must be allowed to mature perfectly

Known incompatibilities

The product cannot be applied to wooden substrates.

In the case of surfaces already painted with synthetic paints and plaster substrates, apply suitable primers, such as PRYMER ACQ fixative and MULTIQUARTZ base coat.

For any use other than that indicated in this technical data sheet, contact our Technical Assistance Service.

Cleaning of tools

With water immediately after use.

Safety Precautions

- The product is very alkaline. Protect your eyes during use and in case of contact wash thoroughly with water and consult your doctor
- Keep the container tightly closed after use, away from heat sources, away from frost and direct sunlight
- The safety information for the user is contained in the relevant safety data sheet
- Empty containers or containers with slight traces of dried film of residual product must be disposed of in compliance with local regulations

Warnings

- Given the natural composition of the product, the final shade will be influenced by climatic conditions, by the porosity and absorption of the plasters as well as by the thicknesses applied
- We advise to check the colour after the plaster has completely dried
- Faint hues and shading of the colour (lighter and darker) are an aesthetic characteristic, typical of the product
- As it is a natural product, the mixture may contain undercooked or not hydrated limestone fragments

OTHER INFORMATION

**Classification
(UNI EN 15824)**

Specific for indoor and outdoor organic binder-based plasters. System of attestation of conformity 4.

**VOC classification
(Directive 2004/42/EC)**

Matt paints for indoor walls and ceilings.
EU VOC limit value for MARMORIN (cat. A/a): 30 g/L (2010). MARMORIN contains a maximum of 30 g/L of VOC.

**Other technical
information**

| Technical information | Method | Main data at 20°C and 60% of R.H. |
|-----------------------|-------------|-----------------------------------|
| Density | ISO 2811-1 | approx. 1.550 g/ml |
| Brookfield viscosity | ASTM D 2196 | approx. 75000 cps Paste |
| Flash point | UNI 8909 | Non-flammable |
| Storage life | UNI 10154 | At least 12 months |
| Binder | | Lime |

ITEM SPECIFICATIONS

Application of MARMORIN, thick decorative coating with a marbled stone effect finish.

Based on lime putty, MARMORIN - of the colour chosen by the Works Management. - it is a smooth or semi-smooth finish, applicable with a stainless steel trowel. Two/three coats must be applied on walls of a mineral nature that have never been painted or walls that have been painted with mineral products or suitably prepared with a suitable primer. Indicative consumption per coat 0.5 Kg/m².

Price on site € _____ per m² including materials, labour, and excluding scaffolding, protections and any surface preparation.

All the technical indications contained herein are the result of our best experience, are indicative and do not constitute a guarantee of results. The data and methods shown on this technical data sheet can be modified at any time depending on any change in production technologies. The application of the products takes place outside our control and therefore falls under the sole responsibility of the customer. The correct use of the materials assumes compliance with the general requirements for use set out in the GENERAL CONSIDERATIONS page of the PRODUCT INFORMATION SHEETS collection and in particular with what is indicated in this sheet, especially with regard to the preparation and suitability of the supports. The technical service of Cromology Italia spa is available to users to provide additional information to that reported here. THIS DATA SHEET REPEALS AND REPLACES ANY PREVIOUS EDITION.

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